

## OSMOSIS WASH SOAP-ACID-OXISAN

### **Quantity of permeate necessary for cleaning**

Membrane	Quantity	The amount of pe	rmeate to be used for acid	
1 x 4 in	125 gallons	washing for an 8" membrane.		
(2 or 3) x 4 in	100 gal./membrane	Example:		
		De-sugaring	300 gallons	
1 x 8 in	600 gallons	Wash	300 gallons	
2 x 8 in	500 gal./membrane	Acid and rinse	300 gallons	
3 x 8 in	400 gal./membrane	Wash and rinse	300 gallons	
1 x 16 in	2400 gallons	 Total :	1200 gallons	
2 x 16 in	2000 gal./membrane			

<u>Note</u>: Half rinse before soap and the other half rinse after soap.

### WATER VOLUME IN AN OSMOSIS

<u>P</u>	Post 8in = 10 gallons 16in = 25 gallons				Washing tan	e e	Small 25 gallons Large 40 gallons				
	Plumbing according to osmosis = 2 to 10 gallons - Multi-cartridge = 5 gallons Blue cartridge (each) = 1 gallon										
<u>E</u> 2	xample	<u>e:</u>									
	<u>8 x 3 pc</u> 80 gallc		<u>Small w</u> 25 gall	vashing tank ons	<u>Blue tank 3 cartridg</u> 3 gallons	<u>ges</u> <u>Plumbing</u> 3 gallons	= <u>61 gallons</u>				
		<u>n + 4 x</u> = 65 g		<u>Large tank</u> 40 gallons	<u>2x Multi cartridge</u> 10 gallons	<u>Plumbing</u> 10 gallons	= <u>125 gallons</u>				

Dead water = plumbing and cartridge (without washing tank)

Residual water = none when all drains are open



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#### Simple wash with soap

- De-sugaring up to 0 brix.
- Change the filter cartridge.
- Rinse, half before wash (See table for quantities).
- PH soap (PH According to manufacturer's recommendations) stop at 43 degrees.
- Rinse, the other half after wash (See table for quantities).
  (If the water in the wash tank becomes dirty, change it).

### Acid wash (if necessary)

- Acid washing should only be done if after a regular wash the performance of the membrane has not returned to normal. Always do a regular wash before washing with acid.
- Must always be preceded by a soap wash.
- After the rinse of the soap wash, put the citric acid, 2.5 cups / 25 gallons (see volume of water in the osmosis) and do the wash cycle.
- Do a rinse after the wash.
- Redo a soap wash.
- Do a last rinse.

### Sterilization – Liquid Oxisan

- Sterilization is mainly carried out at the end of the season or in a major case of membrane clogging.
- Sterilization should only be carried out if the soap and the acid have no effect and the maximum performance of the membranes is not reached.
- The amount of product required is 700ml per 100 liters (1 oz. per gallon) of water in the concentrator during the wash cycle.
- The wash must reach a maximum temperature of 25 degrees Celsius (77 degrees Fahrenheit) and soak in this solution between 1 to 48 hours depending on the degree of clogging of the membranes and the time available.
- The osmosis can be restarted several times to improve washing efficiency.
  Important: Failure to follow the procedures for the use of this product may cause irreversible damage to the membranes.
- Redo a complete soap wash.