



Installation and Operating Manual

L-Series Vacuum Pumps

Covering Models:

L12
L21
L25
L40
L40B
L63
L100
L160B
L160C
L230B
L250D
L250E
L305

INSTALLATION & OPERATING MANUAL

L-SERIES SINGLE STAGE ROTARY VANE VACUUM PUMPS

L12 -L305

Please read the manual before operating the vacuum pump.

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INSTALLATION AND OPERATING MANUAL

This manual is written to cover L-Series Model vacuum pumps. The model number is stamped into the nameplate.

The number will appear as follows: LXXX-GX.

Please identify the model number and serial number when ordering parts.

1.0 INSTALLATION

1.1 Unpacking

Inspect the box and pump carefully for any signs of damage incurred in transit. Since all pumps are ordinarily shipped F.O.B. from our factory or regional warehouse, such damage is normally the responsibility of the carrier and should be reported to them.

The vacuum pump is bolted to the skid with studs that are connected through the rubber feet of the pump. Remove the nuts from the underside of the crate and remove the pump. Unscrew the studs from the rubber feet.

The inlet and exhaust of the pump are covered with plastic caps to prevent dirt and other foreign substances from entering the pump. Leave these caps in place until you are ready to pipe the pump to your equipment.

1.2 Location

Install the pump in a horizontal position on a level surface so that the pump is evenly supported on its rubber feet. Leave 12-18" of access around the pump to allow proper cooling. Also, adequate ventilation must be provided for the fans, radiator, and motor.

Allow access to the oil sight glass in order to inspect the oil level, and the exhaust port for easy access to change the exhaust filters.

Do not tip the pump over if filled with oil.

1.3 Power Requirements

A schematic diagram for the electrical motor terminal connections is located in the junction box of the motor or on the motor nameplate.

The motor must be connected according to the electrical codes through a fused switch in order to protect the motor against electrical or mechanical overload conditions. The overload of the motor starter must be set at a level equal to the full load motor current listed on the motor nameplate.

If the pump is supplied with a motor starter, it is preset at the factory according to customer specifications. It is advisable to check that these settings are in line with the voltage at your location. If the voltage is different, please contact Airtech for motor and starter information.

Correct direction of rotation is marked by an arrow on the motor fan housing and is counterclockwise when looking at the motor from the motor's fan side.

After electrical connections have been made, but prior to filling with oil, the rotation of the motor should be checked. If backward, reverse any two leads of the three at the power connection.

1.4 Vacuum Connections

Use a pipe size that is at least the size of the pump inlet connections. Smaller lines result in a reduced pump capacity.

Pumps operating in parallel on a common main line should have a manual or automatic operated shut-off valve or positive action check valve, installed in the suction line adjacent to the pump suction flange. The built-in anti-suck back valve should not be used as a shut-off valve for the vacuum system.

Remove the plastic protective cap from the inlet port prior to connection of the pump to the system.

Should process gas contain dust or other foreign particles, a suitable in line (inlet) filter should be connected to the inlet port. Consult Airtech Inc. for recommendations.

The vacuum piping should be designed to ensure that no liquids such as condensate or liquid carried over from the process can reach the pump. If this possibility exists, a knock-out liquid separator should be installed. Consult Airtech Inc. for recommendations.

If an exhaust manifold is connected, install a drip leg and drain near the pump exhaust to prevent exhaust condensation from entering the exhaust box. The following thread sizes are standard on the Airtech pumps:

Pump Model	Inlet Size	Exhaust Size
L12/L21	1/2" NPT2	Open Grid
L25/L40/L40B	1 1/4" NPT	1 1/4" NPT
L63/L100	1 1/4" NPT	1 1/4" NPT
L160/L230	2" NPT	1 1/2" NPT
L160C/L250D/L250E/L305	2" NPT	2" NPT

1.5 Oil Filling

The pump is shipped without oil. After level installation and correct rotation has been established, fill the pump with recommended motor oil through the oil fill port. Oil level should be at the 3/4 position on the oil sight glass.

Non-detergent oil should be used. Airtech recommends either ATO-1000 for normal duty operation or ATO2000 for severe duty operation. ATO oil is a high quality vacuum oil that will provide longer running time between oil changes, better lubrication at high operating temperatures and prolongs the life of the exhaust filter elements. Oil detergent additives can cause exhaust filters to become clogged and shorten their service life.

The following table gives the approximate quantities of oil required for each model.

OIL

Pump Model	Capacity (Qt)
L12/L21	.5
L25/L40/L40B	1.0
L63/L100	2.0
L160/L100	7.0
L160C/L250D/L250E	7.0

Do not add fill oil with pump running or through the inlet or exhaust ports! Do not overfill.

2.0 OPERATION

2.1 Start-up

Check rotation of the motor as described in paragraph 1.3 ...Power Requirements.
Fill the pump with oil as described in paragraph 1.5 ...Oil Filling

Start the pump with the inlet closed. Run the pump for a few minutes and then shut down. Check the oil level again and make sure the oil level is between the ¾ mark and full on the upper oil sight glass.

Add oil if necessary. Pump oil should only be added when the pump is off and circulating oil has sufficient time to return to the oil sump.

2.2 Stopping the Pump

To stop the pump, turn off the power. A built in anti-suck back valve will prevent oil from the oil reservoir being sucked back into the cylinder after the pump is shutdown.

Do not utilize the anti-suck back valve as a check valve. Consult Airtech Inc. for proper check valves.

2.3 Gas Ballast

L-Series pumps are equipped with a gas ballast. The gas ballast valve is located between the inlet port and the exhaust box. Its main function is to prevent water vapor from condensing in the pump that causes emulsification of the oil resulting in possible pump failure.

In applications involving a moderate quantity of water vapor, it is recommended to run the pump for 10 minutes at normal operating temperature, prior to going on process. The pump should also be operated off process for 10 minutes prior to shut down. A slight air bleed (purge) is recommended during these 10-minute cycles to prevent the vapor from condensing in the pump.

3.0 MAINTENANCE

L-Series vacuum pumps require very little maintenance. To ensure optimum performance, the following maintenance steps should be followed:

3.1 Pump Oil

3.1.1 Oil Level

Under normal circumstances it should not be necessary to add oil between oil changes. A significant drop in oil level means there is either an oil leak, a defective exhaust filter or O-ring, or a leaking anti-suck back valve. If the pump is smoking excessively, the exhaust filter may be installed improperly.

It is normal for the oil to be foamy or lightly colored in an operating pump. This may be normal aeration of the oil. If the oil appears milky or dark colored, it is contaminated or burned and must be changed.

Check the oil level only when the pump is shut off. Replenish oil if it drops below the $\frac{1}{4}$ mark of the top sight glass. Oil must be added through the oil fill port only.

Caution: Do not add oil while the pump is running, since hot oil can escape from the oil fill port.

3.1.2 Oil Type and Quantity

See section 1.5 -Oil Filling -for details on oil type and quantity

3.1.3 Oil Change

When using ATO-1000 oil, it is recommended to change the oil every 500-750 operating hours.

When using ATO-2000 oil, it is recommended to change the oil ever 750-1000 operating hours.

Oil change frequency is dependent upon the application and ambient temperature. It is recommended that the customer monitor the condition of the oil during this period.

3.1.4 Oil Spin-On Filter

Replace automotive-type spin on filter at every oil change.

Pump Model	Airtech Part No.
L25-L100	ATOF-51348
L160-L305	ATOF-51452

3.2 Inline (Inlet) Filter

Check inline (inlet) filter on a weekly basis. The filter cartridge should be cleaned or replaced when dirty. Consult Airtech Inc. for replacement element information.

Caution: Depending on the mounting position of the filter, be careful not to allow accumulated foreign material to fall in the pump suction inlet when removing the filter cartridge. Horizontal filter installation is recommended to prevent this.

3.3 Exhaust Filter

Replace these filters every 9 to 18 months of operation or as necessary. The service life of these filters varies depending upon the application and frequency of oil change. It is necessary to change these filters only when they become clogged. Indications of clogged filters are smoke or oil mist coming from the exhaust of the pump, higher than normal motor current, and the exhaust pressure gauge reading of 3 psig or greater.

Do not clean or re-use these filters. Filters must be disposed of in a proper way as they might contain toxic substances carried over from the process. Replace O-rings on filter when changing.

3.4 Maintenance Chart

See the motor manufacturer's manual for the periodic motor maintenance.

Daily: visually check oil level and color.

Weekly: inspect inline (inlet) filter.

Every 2-6 months: drain and discard oil from pump while hot. Refill with fresh oil. **Every**

9-18 months: replace exhaust filter elements and O-ring.

The operating life of the pump is greatly enhanced based on the oil quality and condition of the filters. Periodic maintenance will ensure a reliable operating vacuum pump.

3.5 Overhaul Kit and Accessories

An overhaul kit contains a set of gaskets, O-rings, vanes, bearing, bearing sleeves, shaft seals and taper pins. Please consult Airtech Inc. parts department for information.

4.0 PROBLEM SOLVING

4.1 Problem

Pump does not reach end pressure. This is the lower absolute (best vacuum) when running with the inlet closed.

4.1.1 Possible Cause

Oil condition is most often the cause of not reaching end vacuum.

Remedy: drain oil from pump and refill with fresh oil. Run pump with fresh oil for 15 minutes then take new pressure reading.

4.1.2 Possible Cause

Inlet screen clogged with debris.

Remedy: clean screen and check inlet filter element.

4.1.3 Possible Cause Shaft

seal leak.

Remedy: replace shaft seal, from overhaul kit, or call Airtech for exchange program.

4.1.4 Possible Cause

Vane stuck in rotor slot.

Remedy: drain oil with flushing oil. Run pump for 15 minutes and drain. Replace fluid with fresh oil, exhaust filter, and spin on filter. Replace vane from overhaul kit; call Airtech for exchange program

4.1.5 Possible Cause

Anti-suck back valve stuck in closed position due to oil contamination.

Remedy: disassemble valve and screen, clean as required. Drain old oil and replace with fresh oil.

4.1.6 Possible Cause

No oil or low oil level in reservoir.

Remedy: shut down pump, drain balance of oil and refill with fresh oil.

4.1.7 Possible Cause

Vacuum fitting or hose is not leak tight.

Remedy: check hose and *pipe* connections for leaks.

4.1.8 Possible Cause

Radial clearance between rotor and cylinder are no longer adequate.

Remedy: overhaul pump or call Airtech Inc. for exchange program.

4.2 Problem

Pump runs very noisy.

4.2.1 Possible Cause

Coupling insert is worn.

Remedy: replace coupling insert in motor/pump coupling.

4.2.2 Possible Cause Vanes

stuck

Remedy: follow flush procedure from 4.1.4 or replace vane or call Airtech Inc. for exchange program.

4.2.3 Possible Cause

Bearing noise

Remedy: replace bearings or call Airtech Inc. for exchange program.

4.3 Problem

Pump starts, but labors and draws high amperage.

4.3.1 Possible Cause

Oil is too viscous.

Remedy: drain and change with fresh oil.

4.3.2 Possible Cause

Exhaust filter is clogged.

Remedy: replace exhaust filters, maintain proper oil condition, oil level and use ATO oil. -make sure inlet filter is operational preventing particulate carryover.

4.3.3 Possible Cause

Loose connection in motor terminal box wired for wrong voltage.

Remedy: check wiring diagram for proper connections; tighten or replace loose connections.

4.3.4 Possible Cause

Foreign particles in pump. Broken vanes or seized bearings.

Remedy: overhaul pump or call Airtech Inc. for exchange program.

4.3.5 Possible Cause

Pump is overfilled with oil or wrong kind of oil is in pump.

Remedy: drain oil; use correct type of ATO oil.

4.3.6 Possible Cause

Pump runs in wrong direction.

Remedy: check for correct rotation. If incorrect, switch any two leads.

4.4 Problem

Pump will not start.

4.4.1 Possible Cause

Supply voltage is not proper or is overloaded. Motor starter overload settings are too low or improper; fuses are burned; wire size is too small or too long causing a voltage drop.

Remedy: check voltage supply; overload settings in motor starter for size and settings according to motor nameplate. Install proper size wire. If ambient temperature is high, use the next larger size overloads or adjust settings 5% above motor nameplate value.

Remedy: turn pump fan by hand. If it will not turn, remove motor from pump and check motor and pump separately. Repair or replace if needed or call Airtech Inc. for exchange program.

4.5 Problem

Pump smokes at the exhaust side or expels oil droplets from the exhaust.

4.5.1 Possible Cause

-Exhaust filters are not properly installed with O-ring; Filter media is damaged. *Remedy:* check exhaust filter placement and replace if needed.

4.5.2 Possible Cause

Exhaust filters are clogged with foreign particles.

Remedy: replace filter and O-ring.

4.5.3 Possible Cause

Oil is not recirculating properly.

Remedy: check oil quality and make certain oil lines are clean.

4.6 Problem

Pump is running too hot. (Typical operating temperature of the L-Series pumps is 120-200o Fahrenheit.)

4.6.1 Possible Cause

Not enough oil in the oil reservoir or oil is badly burned or carbonized.

Remedy: drain oil and refill with proper ATO oil; change oil more frequently.

4.6.2 Possible Cause

Not enough air ventilation to pump

Remedy: clean radiator and motor fins. Make certain a sufficient amount of fresh air is supplied to the pump.

4.7 Problem

Pump will not operate (seized up).

4.7.1 Possible Cause

Pump operated without oil and vanes broke

Remedy: Call Airtech Inc for exchange program

4.7.2 Possible Cause

Liquid carry over into pump cylinder broke vanes while pump was running. *Remedy:*

Install knock-out pot at inlet of pump

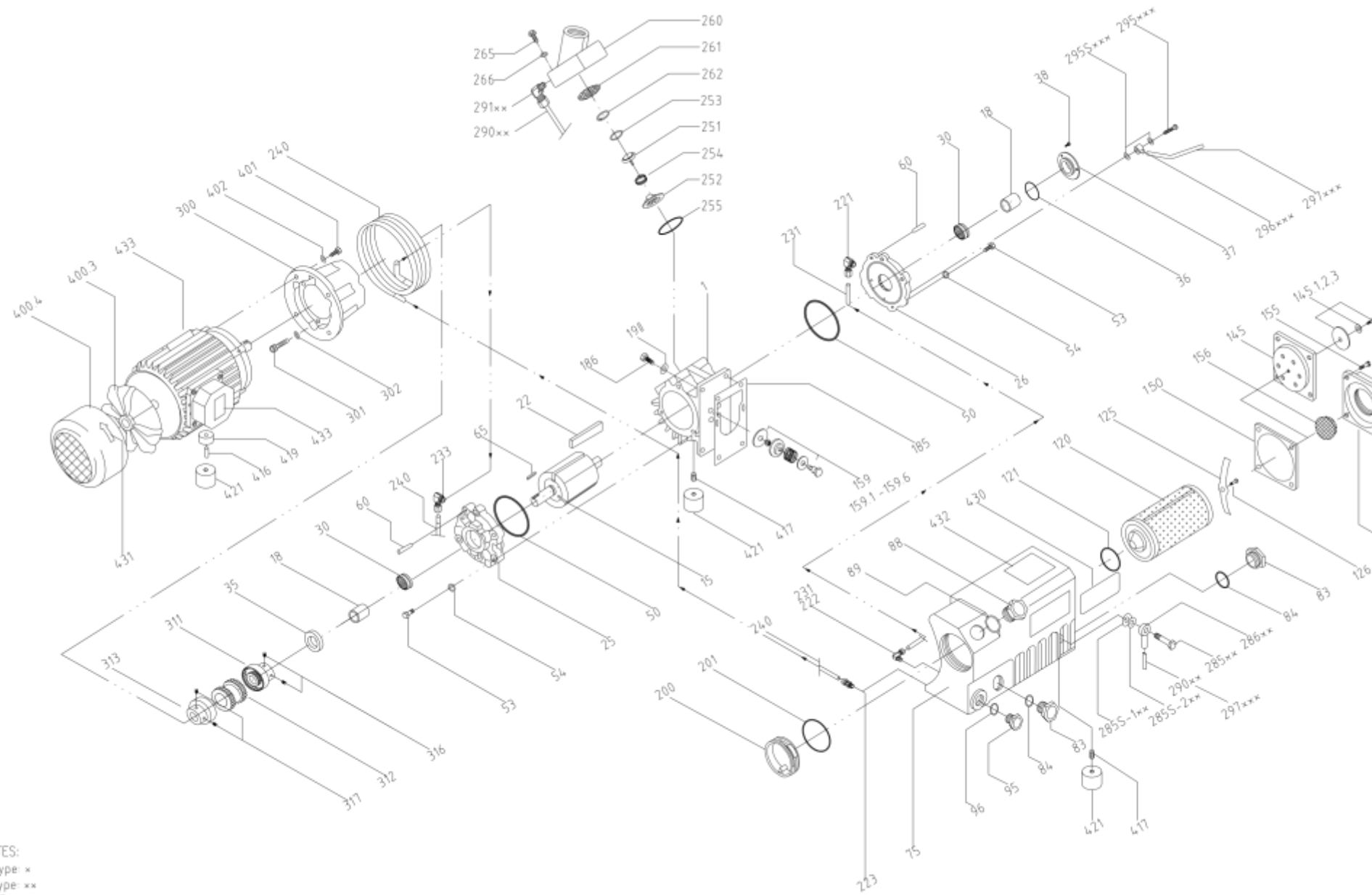
5.0 Motor and Electrical Data

	12	21	25	40	40B	63	100	160B	160C	230B	250D/ L250E	305
HP	.75	1	1.5	2	2	3	5	5	7.5	7.5	10	12
RPM	1725	3450	1725	1725	1725	1725	1725	1725	1725	1725	1725	1725
Full Load Amp	2.6/1.3	3.2/1.6	5.3/5/2. 5	6.5/6.2/ 3.1	6.5/6.2/ 3.1	9/8.6/4. 3	14/ 13.4/6. 7	14/ 13.4/6. 7	22/20/1 0	22/20/1 0	28.5/ 28.4/14 .2	30.9/17 .9
Voltage	230/46 0	230/46 0	208/ 230/ 460	208/ 230/ 460	208/ 230/ 460	208/ 230/46 0	208/ 230/ 460	208/ 230/ 460	208/ 230/ 460	208/ 230/ 460	208/ 230/ 460	230/ 460

6.0 Technical Data

		12	21	25	40	40B	63	100	160B	160C	230B	250D/ L250E	305
Displacement	CFM	7	15	21	32	28	45	70	112	130	155	180	212
Guaranteed End Vacuum	TORR	2	2	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5
Max Sound Level	dB	59	62	67	67	67	70	70	72	74	74	74	76

Motor Size	3PH	.5	1	1.5	2	2	3	5	5	7.5	7.5	10	12
Pump Rotation Speed	RPM	1725	3600	1725	1725	1725	1725	1725	1725	1725	1725	1725	1725
Oil Capacity	Qt.	0.5	0.5	1	1	1	2	2	7	7	7	7	7
Inlet Connection	NPT- (in.)	1/2	1/2	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	2	2	2	2	2
Weight	Lbs.	42	42	108	116	116	175	185	306	390	377	407	415

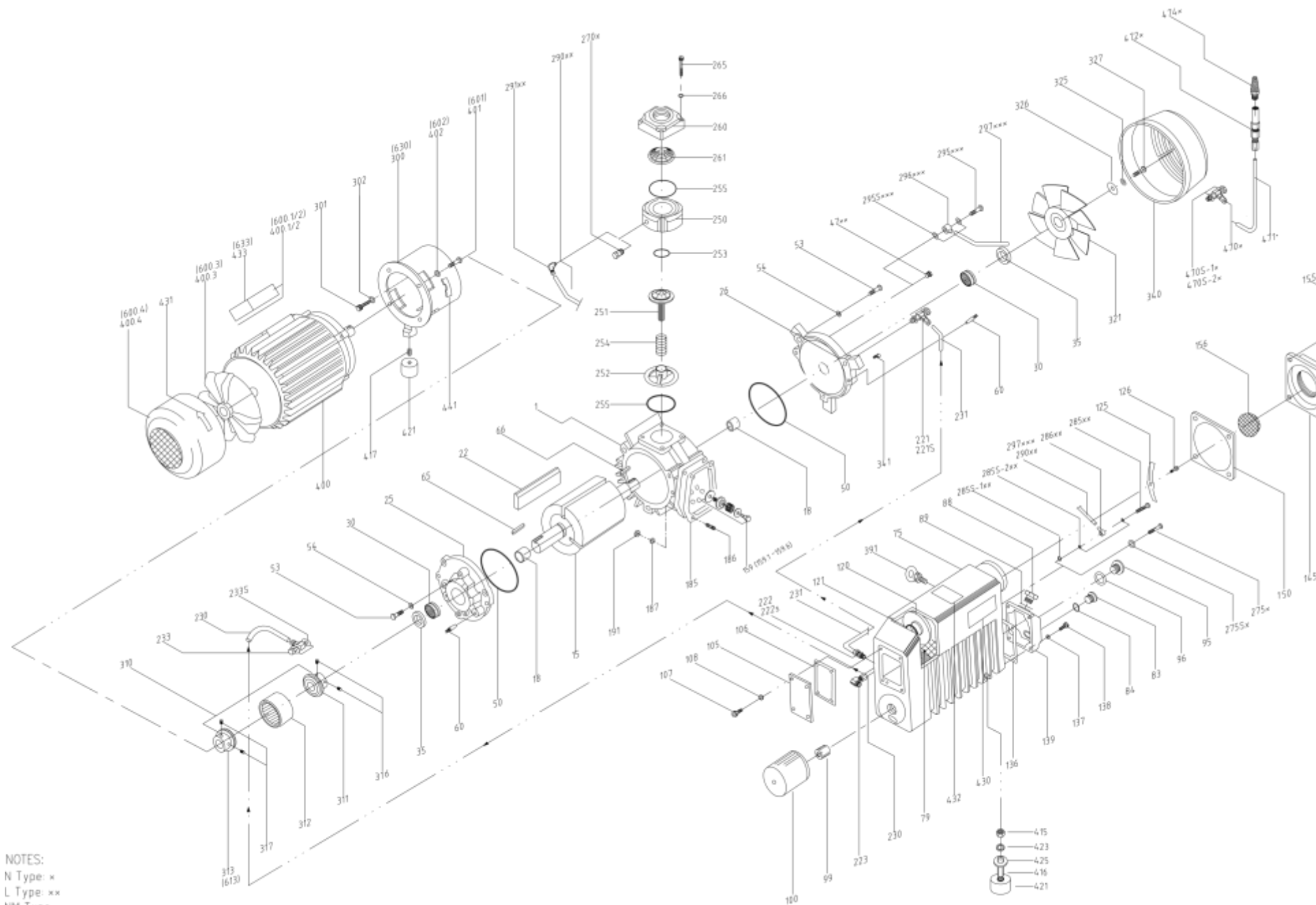


NOTES:
 N Type: x
 L Type: xx
 NM Type: xxx

DESCRIPTIONS

Pos. No.	Description	L12 Qty	L21 Qty	Pos. No.	Description	L12 Qty	L21 Qty
159-4	Exhaust valve plate	1	1	296***	Banjo fitting (For NM Only)	1	1
159-5	Exhaust valve lock nut	1	1	297***	Oil Return tube (For NM Only)	1	1
159-6	Exhaust valve seat plate	1	1	300	Motor mounting bracket	1	1
186	Allen bolt	4	4	301	Allen bolt	3	3
190	Spring lock washer	4	4	302	Spring lock washer	3	3
200	Plug, Drum	1	1				
201	O-Ring, Drum plug	1	1				
221	Elbow hydraulic fitting	1	1				
222	Elbow hydraulic fitting	1	1				
223	Straight hydraulic fitting	1	1	310	Coupling Set(311 ~313)	1	1
231	Oil tube(B)	1	1	311	Coupling, pump side	1	1
233	Elbow hydraulic fitting	1	1	312	Coupling, sleeve	1	1
240	Cooling spiral	1	1	313	Coupling, Motor side	1	1
251	Check valve plate	1	1	316	Set screw (pump side)	2	2
252	Check valve guide	1	1	317	Set screw (Motor side)	2	2
253	O-Ring, Check valve plate	1	1	400	Motor (IEC) for WOVP-0200	1	1
254	Check valve spring	1	1	400.3	Motor fan blade	1	1
255	O-Ring, Inlet part	1	1	400.4	Motor fan cover	1	1
260	Inlet flange, NM type	1	1	401	Hexagon head screw	4	4
260	Inlet flange, L type	1	1	402	Spring lock washer	4	4
261	Inlet screen	1	1	416	Slotted set screw	1	1
262	Retaining ring for bores	1	1	417	Slotted set screw	2	2
265	Hexagon head screw	4	4	419	Sleeve	1	1
266	Spring lock washer	4	4	421	Rubber foot	3	3
270*	Plug (For N only)	1	1	430	Name plate	1	1

275*	Oil return valve (For N only)	1	1	431	Directional arrow label	1	1
275S*	Sealing ring (For N only) for 275*	1	1	490	Gasket Set	1	1
285**/**	Oil Recirculation Screw (For L or NM)	1	1	500	Maintenance Kit	1	1
286**/**	Banjo fitting (For L or NM)	1	1	510	Conversion kit, L type	1	1
285S-1**	Sealing ring (For L or NM) for 285**	1	2	530	Conversion kit, NM Type	1	1
285S-2**	Sealing ring (For L or NM) for 285**	2	2	145-1	Rubber Flap for 02145	1	1
290**	Oil return tube (For L only)	1	1	145-2	Washer for 02145	1	1
291**	Elbow hydraulic fitting (For L only)	1	1	145-3	Slotted cheese head screw for 02145	1	1
295S***	Sealing ring (For NM) for 295**	2	2	800	Inlet Air Filter	1	1
295***	Oil return valve (For NM Only)	1	1	900	Pump Module	1	1



L25, L40

DESCRIPTIONS

L40 Qty	Pos. No.	Description	L25 Qty	L40 Qty	Pos. No.	Description	L25 Qty	L40 Qty
1	159-4	Exhaust valve plate	2	2	313A	Coupling, Motor side	1	1
1	159-5	Exhaust valve lock nut	2	2	316	Set screw (pump side)	2	2
2	159-6	Exhaust valve seat plate	2	2	317	Set screw (Motor side)	2	2
3	185	Gasket, Cylinder	1	1	321	Fan, Pump shaft end	1	1
1	186	Stud	4	4	325	Washer, Spring lock	1	1
1	187	Spring lock washer	4	4	326	Washer, plain	1	1
2	191	Hexagon nut	1	4	327	Hexagon head screw	1	1
2	221	BSLM hydraulic fitting	1	1	340	Fan hood	1	1
2	221S	Sealing Ring for 221	2	2	341	Hexagon head screw	3	3
4	222	Straight hydrulic fitting	1	1	391	Eye bolt	1	1
1	233	BSLM hydraulic fitting	1	1	400	Motor (IEC)-50Hz	1	1
2	230	Oil tube(A)	1	1	400	Motor (IEC)-60Hz	1	1
6	231	Oil tube(B)	1	1	400.3	Motor Fan (IEC)	1	1
6	233	BSLM hydraulic fitting	1	1	400.4	Motor Fan Cover (IEC)	1	1
4	233S	Sealing ring for 233	2	2	401	Hexagon head screw	4	4
1	251	Check valve plate	1	1	402	Spring lock washer	4	4
1	252	Check valve guide	1	1	415	Hexagon nut	1	1
1	253	O-Ring, Check valve plate	1	1	416	Slotted set screw	1	1
1	254	Check valve spring	1	1	417	Slotted set screw	2	2
1	250	Inlet flange, lower housing	1	1	421	Rubber foot	3	3
1	255	O-Ring, Inlet part	2	2	423	Spring lock washer	1	1
1	260	Inlet flange, upper housing	1	1	425	Washer	1	1
1	261	Inlet screen	1	1	430	Name plate	1	1
1	265	Allen bolt	4	4	431	Directional arrow label	1	1
1	266	Spring lock washer	4	4	470	BSLM hydraulic fitting	1	1
1	270*	Plug (For N Onry)	1	1	470S-1	Sealing ring for 470	1	1
1	275*	Oil return valve (For N only)	1	1	470S-2	Sealing ring for 470	1	1
1	275S*	Sealing ring (For N only) for 275*	1	1	471	Oil tube	1	1
1	285**/**	Oil Recirculation Screw (For L or NM)	1	1	472	Non return valve	1	1
1	286**/**	Banjo fitting (For L or NM)	1	1	474	Air filter	1	1
6	285S-1**	Sealing ring (For L or NM) for 285**	1	1	480	Gas Ballast Kit	1	1
4	285S-2**	Sealing ring (For L or NM) for 285**	3	3	490	Gasket Set	1	1
1	290**	Oil return tube (For L only)	1	1	500	Maintenance Kit	1	1
1	291**	Elbow hydraulic fitting (For L only)	1	1	510	Conversion kit, L Type	1	1
1	295S***	Sealing ring (For NM) for 295**	2	2	520	Conversion kit, N Type	1	1

1	295***	Oil return valve (For NM only)	1	1	530	Conversion kit, NM Type	1	1
1	296***	Banjo fitting (For NM only)	1	1	600	Motor(NEMA)	1	1
1	297***	Oil Return tube (For NM only)	1	1	600.3	Motor Fan(NEMA)	1	1
4	300	Motor mounting bracket (IEC)	1	1	600.4	Motor Fan Cover(NEMA)	1	1
4	301	Allen bolt	3	3	601	Hexagon head screw(NEMA)	1	1
1	223	Elbow hydraulic fitting	1	1	602	Spring lock washer(NEMA)	4	4
1	302	Spring lock washer	3	3	612A	Coupling set (313A+312C=613),nema	1	1
1	310	Coupling Set(311 ~313), 1Ph	1	1	613	Coupling, Motor side(NEMA)	1	1
4	311	Coupling, pump side	1	1	630	Motor Mounting Bracket(NEMA)	1	1
1	312	Coupling insert	1	1				
2	313	Coupling, Motor side	1	1				
2	310A	Coupling Set(311 ~313), 3Ph	1	1				
2	311A	Coupling, pump side	1	1	800	Inlet Air Filter	1	1
2	312A	Coupling, sleeve	1	0	900	Pump Module	1	1

DESCRIPTIONS

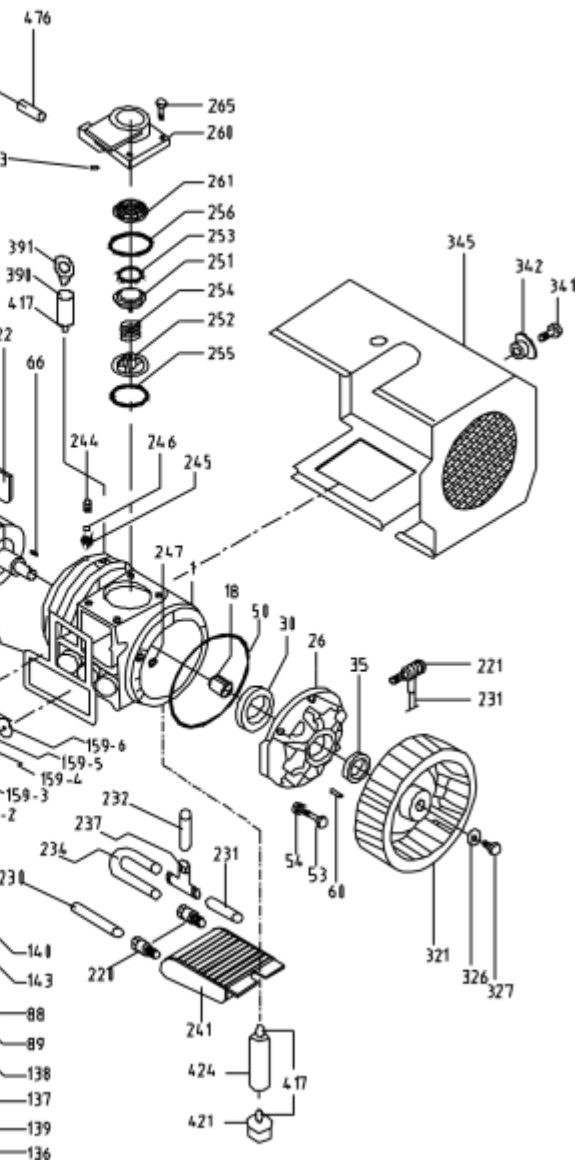
L40B Qty	Pos. No.	Description	L40B Qty	Pos. No.	Description	L40B Qty
1	159-6	Exhaust valve seat plate	2	415	Hexagon nut	1
1	185	Gasket, Cylinder	1	416	Slotted set screw	1
2	186	Stud	4	417	Slotted set screw	2
3	187	Spring lock washer	4	421	Rubber foot	3
1	191	Hexagon nut	4	423	Spring lock washer	1
1	221	BSLM hydraulic fitting	1	425	Washer	1
2	221S	Sealing Ring for 221	2	430	Name plate	1
2	222	Straight hydraulic fitting	1	441	Protection cover	1
2	223	Elbow hydraulic fitting	1	450	Float	1
4	233	BSLM hydraulic fitting	1	451	Nozzle Assembly	1
1	230	Oil tube(A)	1	451.1	O-Ring for Nozzle assy	1
2	231	Oil tube(B)	1	452	Bolt	1
6	233S	Sealing ring for 233	2	453	Bolt for Banjo Fitting, oil return	1
6	251	Check valve plate	1	454S	Sealing ring for 454	1
4	252	Check valve guide	1	455	Oil Return tube with Banjo fitting	1
1	253	O-Ring, Check valve plate	1	456	Elbow hydraulic fitting	1
1	254	Check valve spring	1	431	Directional arrow label	1
1	250	Inlet flange, lower housing	1	470	BSLM hydraulic fitting	1
1	255	O-Ring, Inlet part	2	470S-1	Sealing ring for 470	1
1	260	Inlet flange, upper housing	1	470S-2	Sealing ring for 470	1
1	261	Inlet screen	1	471	Oil tube	1
1	265	Allen bolt	4	472	Non-return valve	1
1	266	Spring lock washer	4	474	Air filter With Fitting	1
1	270*	Plug (For N Only)	1	480	Gas Ballast Kit	1
1	300	Motor mounting bracket (IEC)	1	490	Gasket Set	1
1	301	Allen bolt	3	500	Maintenance Kit	1
1	302	Spring lock washer	3	520	Conversion kit, N Type	1
1	310	Coupling Set(311 ~313), 1Ph	1	600	Motor(NEMA)	1
1	311	Coupling, pump side	1	600.3	Motor Fan(NEMA)	1
1	312	Coupling insert	1	600.4	Motor Fan Cover(NEMA)	1
6	313	Coupling, Motor side	1	601	Hexagon head screw(NEMA)	1
4	310A	Coupling Set(311 ~313), 3Ph	1	602	Spring lock washer(NEMA)	4
1	311A	Coupling, pump side	1	612A	Coupling set (313A+312C=613),nema	1
1	312A	Coupling, sleeve	1	613	Coupling, Motor side(NEMA)	1
1	313A	Coupling, Motor side	1	630	Motor Mounting Bracket(NEMA)	1
1	316	Set screw (pump side)	2	613	Coupling, Motor side(NEMA)	1
1	317	Set screw (Motor side)	2	630	Motor Mounting Bracket(NEMA)	1
1	321	Fan, Pump shaft end	1			
4	325	Washer, Spring lock	1			
4	326	Washer, plain	1			
1	327	Hexagon head screw	1			

1	328	Fan Kit, (# 321, 325, 326, 327, 66)	1			
1	340	Fan hood	1			
4	341	Hexagon head screw	3			
1	391	Eye bolt	1			
2	400	Motor (IEC)-50Hz	1			
2	400	Motor (IEC)-60Hz	1			
2	400.3	Motor Fan (IEC)	1			
2	400.4	Motor Fan Cover (IEC)	1			
2	401	Hexagon head screw	4	800	Inlet Air Filter	1
2	402	Spring lock washer	4	900	Pump Module	1

DESCRIPTIONS

Pos. No.	Description	L63 Qty	L100 Qty	Pos. No.	Description	L63 Qty	L100 Qty
159.2	Exhaust valve washer	2	2	311A	Coupling, pump side	1	1
159.3	Exhaust valve spring	2	2	312A	Coupling, sleeve	1	1
159.4	Exhaust valve plate	2	2	313A	Coupling, Motor side	1	1
159.5	Exhaust valve lock nut	2	2	316	Set screw (pump side)	2	2
159.6	Exhaust valve seat plate	2	2	317	Set screw (Motor side)	2	2
185	Gasket, Cylinder	1	1	321	Fan, Pump shaft end	1	1
186	Stud	4	4	325	Washer, Spring lock	1	1
187	Spring lock washer	4	4	326	Washer, plain	1	1
191	Hexagon nut	4	4	327	Hexagon bolt	1	1
219	St hydraulic fit. WOVP-200 Only	0	1	340	Fan hood	1	1
220	St hydraulic fit. WOVP-200 only	0	1	341	Hexagon head screw	3	3
221	BSLM hydraulic fitting	1	1	391	Eye bolt	1	1
221S	Sealing Ring for 221	2	2	400	Motor (IEC)-50Hz	1	1
222	Straight hydraulic fitting	1	1	400	Motor (IEC)-60	1	1
223	Elbow hydraulic fitting	1	0	400,3	Motor Fan (IEC)	1	0
230	Oil tube(A)	1	1	400,4	Motor Fan Cover (IEC)	1	0
231	Oil tube(B)	1	1	401	Hexagon head screw	4	4
232	A-Oil tubing (B) (WOVP-200 Only)	0	1	402	Spring lock washer	4	4
233	BSLM hydraulic fitting	1	1	415	Hexagon nut	1	1
233S	Sealing Ring for 233	2	2	416	Slotted set screw	1	1
240	Cooling Coil (WOVP-200 Only)+(219+220)	0	1	417	Slotted set screw	2	2
250	Inlet flange, lower housing	1	1	421	Rubber foot	3	3
251	Check valve plate	1	1	423	Spring lock washer	1	1
252	Check valve guide	1	1	425	Washer	1	1
253	O-Ring, Check valve plate	1	1	430	Name plate	1	1
254	Check valve spring	1	1	431	Directional arrow label	1	1
255	O-Ring, Inlet part	2	2	470*	BSLM hydraulic fitting	1	1
260	Inlet flange, upper housing	1	1	470S*-1	Sealing ring for 470	1	1
261	Inlet screen	1	1	470S*-2	Sealing ring for 470	1	1
265	Allen bolt	4	4	471*	Oil Tube(C)	1	1

1	266	Spring lock washer	4	4	472*	Gas Ballast(Non return valve)	1	1
3	270*	Plug (For N only)	1	1	474*	Air filter	1	1
3	275*	Oil return valve (For N only)	1	1	480*	Gas Ballast Kit (470*~474*)	1	1
2	275S*	Sealing ring (For N only) for 275*	1	1	490	Gasket Kit	1	1
2	285**/**	Oil Recirculation Screw (For L or NM)	1	1	500	Maintenance Kit	1	1
2	286**/**	Banjo fitting (For L or NM)	1	1	510	Conversion kit, L type	1	1
2	285S-1*	Sealing ring (For L or NM) for 285**	1	1	520	Conversion kit, N type	1	1
1	285S-2*	Sealing ring (For L or NM) for 285**	3	3	530	Conversion kit, NM type	1	1
4	290**	Oil return tube (For L only)	1	1	600	Motor(NEMA)	1	1
4	291**	Elbow hydraulic fitting (For L only)	1	1	600.3	Motor Fan(NEMA)	1	1
1	295S***	Sealing ring (For NM) for 295**	2	2	600.4	Motor Fan Cover(NEMA)	1	1
1	295***	Oil return valve (For NM only)	1	1	601	Hexagon head screw(NEMA)	4	4
1	296***	Banjo fitting (For NM only)	1	1	602	Spring lock washer(NEMA)	4	4
2	297***	Oil Return tube (For NM only)	1	1	612A	Coupling Set(311A+312C+613),NEMA	1	1
3	300	Motor mounting bracket (IEC)	1	1	613A	Coupling, Motor side(NEMA)	1	1
1	301	Allen bolt	3	3	630	Motor Mounting Bracket(NEMA)	1	1
2	302	Spring lock washer	3	3	800	Inlet Air Filter	1	1
2	310A	Coupling Set(311 ~313)	1	1	900	Pump Module	1	1



L160, L230 DESCRIPTIONS

L160, L230	Pos. No.	L160, L230	Pos. No.	L160, L230
Exhaust valve ass'y	317	Set screw	425	Rubber foot support
Exhaust valve fixed bolt	321	Pump shaft end fan	430	Name plate
Exhaust valve washer	326	Washer	431	Directional Arrow
Exhaust valve spring	327	Hexagon head screw	474	Air filter
Exhaust valve plate	330	Hexagon nut	476	Ball valve
Exhaust valve lock nut	331	Washer	490	Gasket Kit
Exhaust valve seat plate	332	Exhaust filter cover	500	Maintenance Kit
Cylinder gasket	333	Hexagon nut	600	Motor(NEMA)
Allen bolt	334	Washer	600.3	Motor Fan(NEMA)
O- ring	335	Separator valve stud	600.4	Motor Fan Cover(NEMA)
Locking screw	336	Separator valve spring	601	Hexagon head screw(NEMA)
Socket	337	Flat spring	602	Spring lock washer(NEMA)
Oil tube(A)	338	Separator valve flat-ring	613	Coupling, Motor side(NEMA)
Oil tube(B)	339	Separator valve support	630	Motor Mounting Bracket(NEMA)
Gas ballast o-ring	340	Fan food		
Ball guide	341	Allen bolt		
Ball	342	Cover holder		
Ball guide o-ring	350	Hexagon nut		
End plate o-ring for gas ballast	351	Stud		
Check valve plate	352	Adjusting ring		
Check valve guide	353	Demister spring		
Check valve plate flat-ring	354	Demister cover		
Check valve spring	355	Hexagon nut		
Inlet part o-ring	356	Set screw		

Hexagon nut	360	Hexagon nut		
Check valve plate stud	361	Washer		
Distance bushing	362	Connecting bolt		
O- ring	365	Hexagon head screw		
Inlet flange	366	Float		
Inlet screen	367	Float valve nozzle		
Allen bolt	369	Hexagon nut		
Hollow-core screw	390	Adapter for eye bolt		
Hollow-core screw	391	Eye bolt		
Hollow-core screw	400	Motor		
Sealing ring	400.3	Motor Fan		
Motor Mounting Bracket (IEC)	400.4	Motor Fan Cover		
Allen bolt	401	Hexagon head screw		
Spring lock washer	402	Spring lock washer		
Coupling, pump side	417	Slotted set screw		
Coupling, Motor side	421	Rubber foot		
Set screw	424	Rubber foot support		

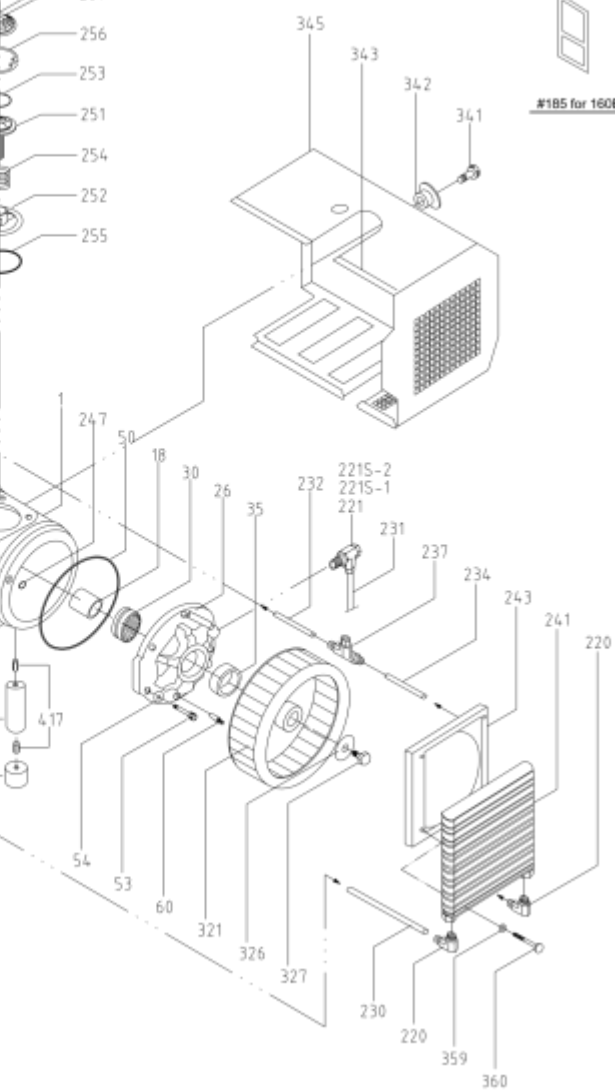
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#185 for 230B



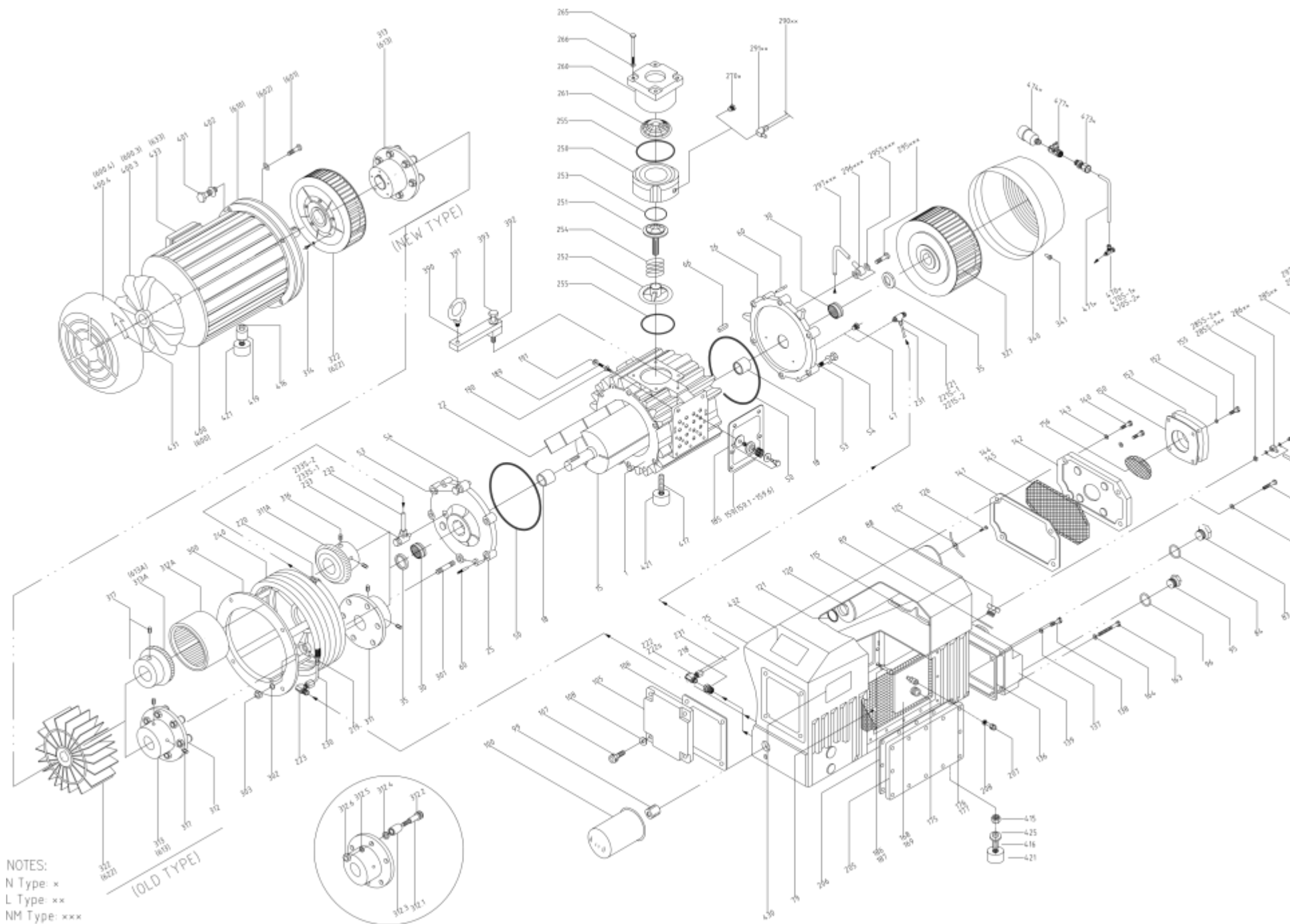
#185 for 160B



L160B, 230B DESCRIPTIONS

Description	L160B Qty	L230B Qty	Pos. No.	Description	L160B Qty	L230B Qty	Pos. No.	Description	L160B Qty	L230B Qty
Float valve ass'y(159.1~ 159.6)	2	3	260	Inlet flange	1	1	362	Connecting bolt	2	2
Float valve fixed bolt	2	3	261	Inlet screen	1	1	364	Separator locking valve stud	1	0
Float valve washer	2	3	265	Allen bolt	4	4	365	Hexagon head screw	2	2
Float valve spring	2	3	275	Hollow-core screw	2	2	366	Float with rod	1	1
Float valve plate	2	3	275S	Sealing ring	2	2	367	Float valve nozzle	1	1
Float valve lock nut	2	3	300	Motor Mounting Bracket (IEC)	1	1	369	Hexagon nut	2	2
Float valve seat plate	2	3	301	Allen bolt	3	3	390	Adapter for eye bolt	1	1
Gas Cylinder	1	1	302	Spring lock washer	3	3	391	Eye bolt	1	1
Motor bolt	2	3	310	Coupling set(310 ~313)	1	1	400	Motor (IEC)-50Hz	1	1
	5	5	311	Coupling Half, Pump Side	1	1	400	Motor (IEC)-60Hz	1	1
Set screw	5	5	312	Connection bolt w/ rubber boot	6	6	400.3	Motor Fan (IEC)	1	1
	1	1	313	Coupling Half, Motor Side	1	1	400.4	Motor Fan Cover (IEC)	1	1
Hydraulic Fitting	2	2	316	Set screw (Pump side)	2	2	401	Hexagon head screw	4	4
Hydraulic fitting	1	1	317	Set screw (Motor side)	2	2	402	Spring lock washer	4	4
Ring for 221	1	1	321	Fan, Pump shaft end	1	1	417	Slotted set screw	6	6
Ring for 221	1	1	326	Washer	1	1	421	Rubber foot	3	3
Hydraulic fitting	1	1	327	Hexagon head screw	1	1	424	Rubber foot support	1	1
Ring for 223	1	1	330	Hexagon nut	1	2	425	Rubber foot support	1	1
Ring for 223	1	1	331	Washer	1	2	430	Name plate	1	1
Exhaust (A-1)	1	1	332	Exhaust filter cover	1	2	431	Directional Arrow	1	1
Exhaust (B-1)	1	1	333	Hexagon nut	1	2	474	Air filter	1	1
Exhaust (B-2)	1	1	334	Washer	1	2	476*	Ball valve for N only	1	1
Hydraulic fitting	1	1	335	Separator valve stud	1	2	490	Gasket Kit	1	1
Ring for 233	1	1	336	Separator valve spring	3	6	500	Maintenance Kit	1	1
Ring for 233	1	1	337	Flat spring	1	2	510	Conversion kit, L type	1	1
Exhaust (A-2)	1	1	338	Separator valve flat-ring	2	2	520	Conversion kit, N Type	1	1
Hydraulic Fiting	1	1	339	Separator valve support	2	2	600	Motor(NEMA)	1	1
Allen bolt	1	1	341	Allen bolt	1	1	600.3	Motor Fan(NEMA)	1	1
Gas ballast	1	1	342	Cover holder	1	1	600.4	Motor Fan Cover(NEMA)	1	1
Fan Hood	1	1	345	Fan Hood	1	1	601	Hexagon head screw(NEMA)	4	4
Hexagon nut	1	1	350	Hexagon nut	1	2	602	Spring lock washer(NEMA)	4	4
Ball guide	1	1	351	Stud	1	1	613	Coupling, Motor side (NEMA)	1	1
End plate for gas ballast	1	1	352	Adjusting ring	1	1	630A	Motor Mounting Bracket (NEMA)	1	1
Valve plate	1	1	353	Demister spring	1	1	630	Motor Mounting Bracket (NEMA)	1	1
Valve guide	1	1	354	Demister cover	1	1	800	Inlet Air Filter	1	1

Check valve plate	1	1	355	Hexagon nut	2	2	900	Pump Module	1	1
valve spring	1	1	356	Set screw	1	1				
Inlet part	1	1	360	Hexagon nut	1	1				
ing	1	1	361	Washer	1	1				

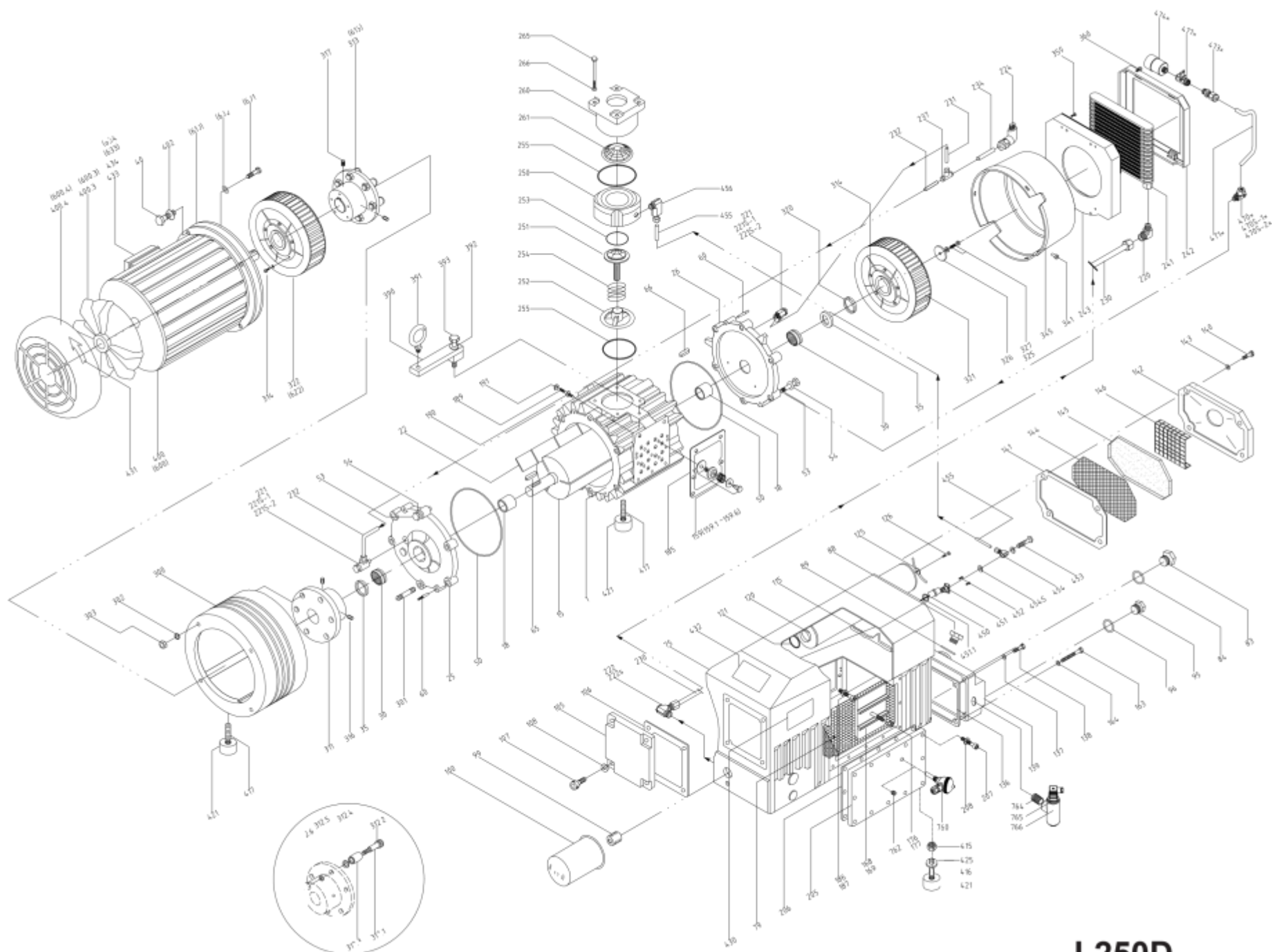


NOTES:
N Type: x
L Type: xx
NM Type: xxx

DESCRIPTIONS

Description	L160C Qty	Pos. No.	Description	L160C Qty	Pos. No.	Description	L160C Qty
er, baffle	1	233S-2	Sealing Ring for 233	1	391	Eye bolt	1
et, Exhaust cover	1	240	Cooling spiral	1	392	Spring Lock washer	1
g ring	4	250	Inlet flange, Lower housing	1	393	Hexagon head screw	1
ust threaded cover	1	251	Check valve plate	1	400	Motor (IEC)-50Hz	1
bolt	4	252	Check valve guide	1	400	Motor (IEC)-60 Hz	1
t screen	1	253	O-Ring, Check valve plate	1	400,3	Motor Fan (IEC)	1
ust valve ass'y (159.1~ 159.6)	4	254	Check valve spring	1	400,4	Motor Fan Cover (IEC)	1
ust valve fixed bolt	4	255	O-Ring, In-let part	2	401	Hexagon head screw	4
ust valve washer	4	260	Inlet flange, Upper housing	1	402	Spring Lock washer	4
ust valve spring	4	261	Inlet screen (conical)	1	415	Hex nut	1
ust valve plate	4	265	Allen bolt	4	416	Slotted set screw	2
ust valve lock nut	4	266	Spring Lock washer	4	417	Slotted set screw	2
ust valve seat plate	4	270*	Plug (N only)	1	419	Sleeve	1
bolt	2	275*	Oil return valve (N only)	1	421	Rubber foot	3
g ring	2	275S*(276)	Sealing ring (N only) for 275*	1	423	Spring Lock Washer	1
g, Valve cover plate	1	285**/***	Oil Recirculation Screw (L / NM)	1	425	Washer	1
cover plate	1	286**/***	BSLM Hyd. Fitting (L / NM)	1	430	Name plate	1
	1	286**	Banjo fitting (For L Only)	1	431	Directional arrow label	1
ut	1	285S-1**	Sealing ring (L / NM) for 285**	1	432	Warning Label (hot/read manual/noise)	1
bolt	1	285S-1**/***	Sealing ring (For L & NM) for 285**	1	470*	BSLM hydraulic fitting	1
et, Cylinder	1	285S-2**	Sealing ring (L / NM) for 285**	3	470S*-1	Sealing ring for 470	1
bolt	5	285S-2**/***	Sealing ring (For L & NM) for 285**	1	470S*-2	Sealing ring for 470	1
g Lock washer	5	290**	Oil return tube (L only)	1	471*	Oil Tube(C)	1
	2	291**	Elbow hydraulic fitting (L only)	1	473*	Fitting	1
g Lock washer	2	291**(SC)	Elbow hydraulic fitting (For L only)	1	474*	Gas Ballast	1
ut	2	295S***	Sealing ring (NM only) for 295**	2	477*	Ball valve	1
cover plate	1	295***	Oil return valve (NM only)	1	480*	Gas Ballast Kit	1
et, Side cover plate	1	296***	Banjo fitting (NM only)	1	490	Gasket Kit	1
bolt	12	297***	Oil Return tube (NM only)	1	500	Maintenance Kit	1
g ring	12	300	Motor mounting bracket (IEC)	1	510	Conversion kit, L type	1
et (NEW)	1	301	Stud	3	520	Conversion kit, N Type	1
ht hydraulic fitting	1	302	Spring Lock washer	3	530	Conversion kit, NM Type	1
ht hydraulic fitting	1	303	Hex nut	3	540	Conversion Kit, F type (with GB Kit)	1
hydraulic fitting (NEW)	1	310	Coupling set (310 ~313), IEC	1	541	Conversion Kit, F type (w/o GB Kit)	1

g Ring for 221	1	311	Coupling Half, Pump Side	1	600	Motor(NEMA)	1
g Ring for 221	1	312	Connection Bolt with rubber boot	6	600.3	Motor Fan(NEMA)	1
y Hydraulic fitting (OLD)	1	312.3	Rubber Boot	6	600.4	Motor Fan Cover(NEMA)	1
Hydraulic fitting (NEW)	1	314	Hexagon head screw for 50322B	5	601	Allen Bolt (NEMA)	4
g Ring for 221	1	316	Set screw (Pump side)	2	602	Spring lock washer(NEMA)	4
g Ring for 221	1	317	Set screw (Motor side)	2	610	Motor Mounting Flange (NEMA)	1
y Hydraulic fitting	1	321	Pump shaft end fan	1	612	Coupling set (311 + 312 + 613), NEMA	1
be (A)	1	322	Motor shaft end fan for IEC/ NEMA Motor	1	613	Coupling half, Motor side(NEMA)	1
be (B)	1	322	Motor shaft end fan for IEC Motor	1	622	Motor Shaft End Fan for Nema motor	1
be (A-1)	1	340	Fan hood	1	623	Collar for fan(# 622), for NEMA motor	1
hydraulic fitting	1	341	Hexagon head screw	3	800	Inlet Air Filter	1
g Ring for 233	1	390	Adapter for eye bolt	1	900	Pump Module	1



L250D

DESCRIPTIONS

Description	L250D Qty	Pos. No.	Description	L250D Qty	Pos. No.	Description	L250D Qty	Pos. No.	Description	L250D Qty
Cylinder	1	159-2	Exhaust valve washer	4	266	Spring Lock washer	4	453	Bolt for banjo fitting	1
Motor	1	159-3	Exhaust valve spring	4	300	Motor mounting bracket	1	454	Banjo fitting	1
Sleeve, Bearing	4	159-4	Exhaust valve plate	4	301	Stud	3	454S	Sealing ring for 454	2
Flange	3	159-5	Exhaust valve lock nut	4	302	Spring Lock washer	3	455	Oil Return tube	1
End plate	1	159-6	Exhaust valve seat plate	4	303	Hex nut	3	456	Elbow hydraulic fitting	1
End plate	1	163	Allen bolt	2	310	Coupling set (310 ~313)	1	470*	BSLM hydraulic fitting	1
Bearing	2	164	Sealing ring	2	311	Coupling Half, Pump Side	1	470S*-1	Sealing ring for 470	1
Shaft seal	2	168	O-Ring, Valve cover plate	1	312	Connection Bolt with rubber boot	6	470S*-2	Sealing ring for 470	1
O-Ring, End plate	2	169	Valve cover plate	1	312.3	Rubber Boot	6	471*	Oil tube(C)	1
Hexagon head screw	9	176	Hex nut	1	313	Coupling Half, Motor Side	1	473*	Fitting	1
Spring Lock washer	9	177	Stud bolt	1	314	Hexagon head screw for 50322B	10	474*	Gas ballast	1
Cap Pin	4	185	Gasket, Cylinder	1	316	Set screw (Pump side)	2	477*	Ball valve	1
Shaft key	1	186	Allen bolt	5	317	Set screw (Motor side)	2	480*	Gas Ballast Kit	1
Shaft key	1	187	Spring Lock washer	5	321	Pump shaft end fan	1	490	Gasket Kit	1
Oil sump	1	189	Stud	2	322	Motor shaft end fan for IEC Motor	1	500	Maintenance Kit	1
Sheet metal baffle	1	190	Spring Lock washer	2	322	Motor shaft end fan for IEC/ NEMA Motor	1	550	Inlet Check Valve Kit	1
Oil sight glass	1	191	Hex nut	2	325	Washer, Spring lock	1	600	Motor (NEMA)	1
Gasket, Oil sight glass	1	205	Side cover plate	1	326	Washer, plain	1	600.3	Motor Fan (NEMA)	1
Plug, Oil fill	1	206	Gasket, Side cover plate	1	327	Hexagon bolt	1	600.4	Motor Fan Cover (NEMA)	1
O-Ring, Oil fill plug	1	207	Allen bolt	12	341	Hexagon head screw	3	601	Allen Bolt (NEMA)	4
Plug, Oil drain	1	208	Sealing ring	12	345	Fan Cover	1	602	Spring lock washer(NEMA)	4
O-Ring, Oil drain plug	1	219	Straight hydraulic fitting	2	359	Allen Bolt	4	610	Motor Mounting Flange adapter (NEMA)	1
Unthreaded fitting	1	220	BLM hydraulic fitting	1	360	Allen Bolt	4	612B	Coupling set (311 + 312 + 613), (NEMA)	1
Oil filter	1	221	BSLM hydraulic fitting	2	390	Adapter for eye bolt	1	613B	Coupling half, Motor side (NEMA)	1
Oil sump cover plate	1	221S-1	Sealing Ring for 221	2	391	Eye bolt	1	622	Motor Shaft End Fan for Nema motor	1
Gasket, Oil sump cover	1	221S-2	Sealing Ring for 221	2	392	Spring Lock washer	1	623	Collar for fan(# 622), for NEMA motor	1
Allen bolt	4	222	BSLM Hydraulic fitting	1	393	Hexagon head screw	1	623	Collar for fan(# 622), for NEMA motor	1
Sealing ring	4	222S	Sealing Ring	2	400	Motor (IEC)-50Hz	1	634	Terminal board (NEMA)	1
Filter bracket	1	224	BLM hydraulic fitting	1	400	Motor (IEC)-60Hz	1	760	Temperature Switch	1
Exhaust filter	4	230	Oil tube (A-1)	1	400,3	Motor Fan (IEC)	1	762	Plug	1
O-Ring, Exhaust filter	4	231	Oil tube (B-1)	1	400,4	Motor Fan Cover (IEC)	1	764	Nipple	1
Filter spring	4	232	Oil tube (B-2)	1	401	Hexagon head screw	4	765	Level switch	1
Notched cheese head screw	4	234	Oil tube (B-3)	1	402	Spring Lock washer	4	766	Level switch housing	1
Gasket, Service cover	1	237	BLT Hydraulic fitting	1	415	Hex nut	1			

Sealing ring	2	241	Radiator	1	416	Slotted set screw	1			
Allen bolt	2	242	Cover (front), radiator	1	417	Slotted set screw	2			
Service cover	1	243	Cover (rear), radiator	1	421	Rubber foot	3			
Allen bolt	4	250	Inlet flange, Lower housing	1	425	Washer	1			
Gasket, Separator cover	1	251	Check valve plate	1	427	Allen bolt	2			
Separator cover plate	1	252	Check valve guide	1	430	Name plate	1			
Sealing ring	4	253	O-Ring, Check valve plate	1	433	Terminal board	1			
Perforated metal screen	1	254	Check valve spring	1	434	Rubber gasket	1			
Strainer, baffle	1	255	O-Ring, Inlet part	2	450	Float	1			
Perforated metal screen	1	260	Inlet flange , Upper housing	1	451	Nozzle Assembly	1			
Exhaust valve ass'y (159.1~ 159.6)	4	261	Inlet screen (conical)	1	451.1	O-Ring for Nozzle Assembly	1	800	Inlet Air Filter	1
Exhaust valve fixed bolt	4	265	Allen bolt	4	452	Bolt	2	900	Pump Module	1

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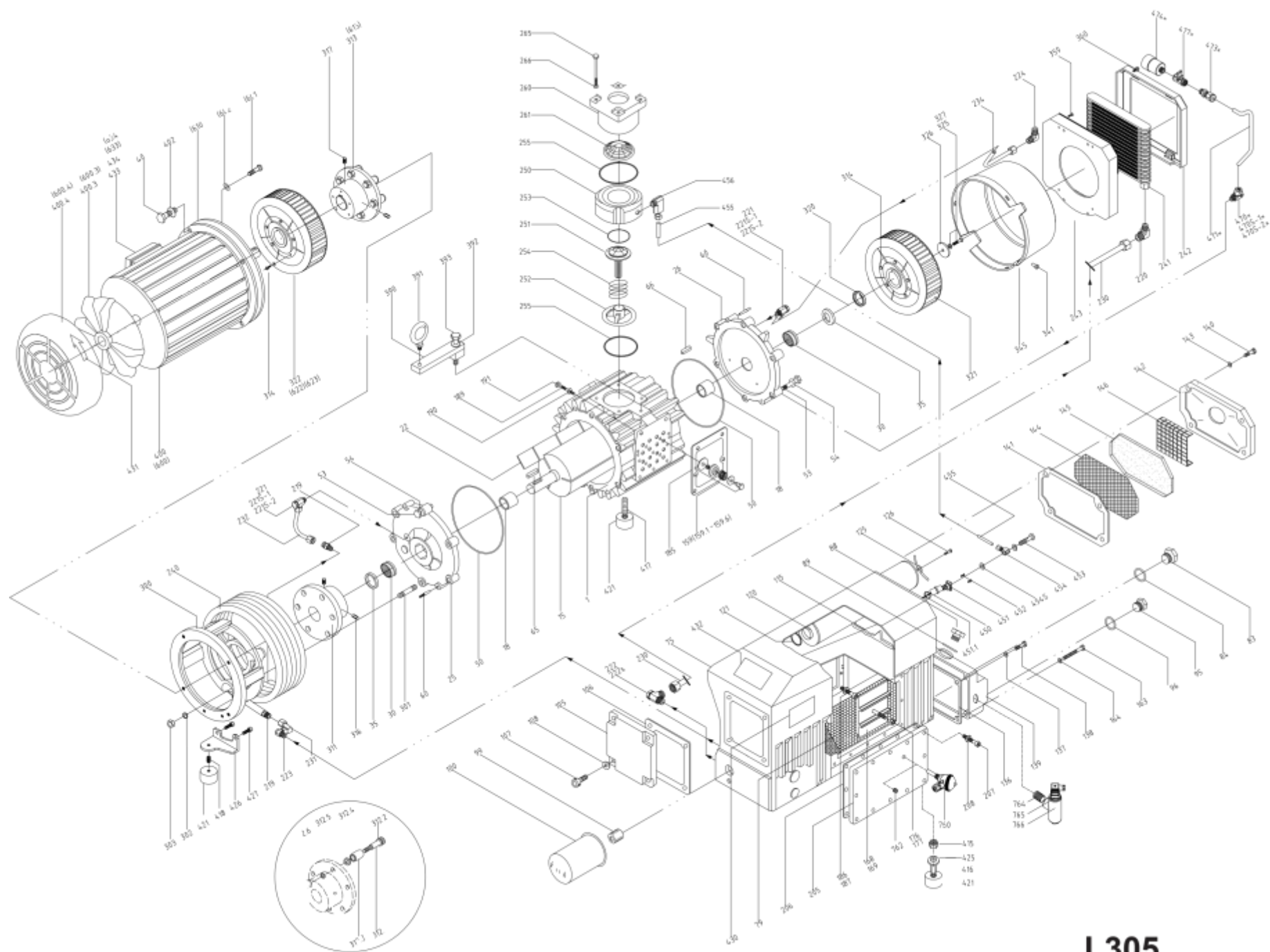


DESCRIPTIONS

Description	L250E Qty	Pos. No.	Description	L250E Qty	Pos. No.	Description	L250E Qty
st valve spring	4	266	Spring Lock washer	4	451.1	O-Ring for Nozzle Assembly	1
st valve plate	4	300	Motor mounting bracket	1	452	Bolt	2
st valve lock nut	4	301	Stud	3	454	Banjo fitting	1
st valve seat plate	4	302	Spring Lock washer	3	454S	Sealing ring for 454	2
olt	2	303	Hex nut	3	455	Oil Return tube	1
g ring	2	310	Coupling set (310 ~313)	1	456	Elbow hydraulic fitting	1
, Valve cover plate	1	311	Coupling Half, Pump Side	1	470*	BSLM hydraulic fitting	1
cover plate	1	312	Connection Bolt with rubber boot	6	470S*-1	Sealing ring for 470	1
t	1	312.3	Rubber Boot	6	470S*-2	Sealing ring for 470	1
olt	1	313	Coupling Half, Motor Side	1	471*	Oil tube(C)	1
t, Cylinder	1	314	Hexagon head screw for 50322B	10	473*	Fitting	1
olt	5	316	Set screw (Pump side)	2	474*	Gas ballast	1
Lock washer	5	317	Set screw (Motor side)	2	477*	Ball valve	1
	2	321	Pump shaft end fan	1	480*	Gas Ballast Kit	1
Lock washer	2	322	Motor shaft end fan for IEC Motor	1	490	Gasket Kit	1
t	2	322	Motor shaft end fan for IEC/ NEMA Motor	1	500	Maintenance Kit	1
over plate	1	325	Washer, Spring lock	1	550	Inlet Check Valve Kit	1
t, Side cover plate	1	326	Washer, plain	1	600	Motor (NEMA)	1
olt	12	327	Hexagon bolt	1	600.3	Motor Fan (NEMA)	1
g ring	12	341	Hexagon head screw	3	600.4	Motor Fan Cover (NEMA)	1
t hydraulic fitting	2	345	Fan Cover	1	601	Allen Bolt (NEMA)	4
hydraulic fitting	1	359	Allen Bolt	4	602	Spring lock washer(NEMA)	4
hydraulic fitting	2	360	Allen Bolt	4	610	Motor Mounting Flange adapter (NEMA)	1
g Ring for 221	2	390	Adapter for eye bolt	1	612B	Coupling set (311 + 312 + 613), (NEMA)	1
g Ring for 221	2	391	Eye bolt	1	613B	Coupling half, Motor side (NEMA)	1
Hydraulic fitting	1	392	Spring Lock washer	1	622	Motor Shaft End Fan for Nema motor	1
g Ring	2	393	Hexagon head screw	1	623	Collar for fan(# 622), for NEMA motor	1
Hydraulic Fitting	1	400	Motor (IEC)-50Hz	1	623	Collar for fan(# 622), for NEMA motor	1
hydraulic fitting	1				634	Terminal board (NEMA)	1
e (A-1)	1	400	Motor (IEC)-60Hz	1			
e (B-1)	1	400,3	Motor Fan (IEC)	1	760	Temperature Switch	1
e (B-2)	1	400,4	Motor Fan Cover (IEC)	1	762	Plug	1
e (B-3)	1	401	Hexagon head screw	4	764	Nipple	1
hydraulic fitting	1	402	Spring Lock washer	4	765	Level switch	1
g Spiral Coil	1	415	Hex nut	1	766	Level switch housing	1
or	1						
(front), radiator	1	416	Slotted set screw	1			
(rear), radiator	1	417	Slotted set screw	2			
ange,Lower housing	1	418	Slotted set screw				

valve plate	1	421	Rubber foot	3			
		425	Washer	1			
valve guide	1	426	Bracket for rubber foot	1			
, Check valve plate	1	427	Allen bolt	2			
valve spring	1	430	Name plate	1			
, Inlet part	2	433	Terminal board	1			
ange , Upper housing	1	434	Rubber gasket	1			
reen (conical)	1	450	Float	1	800	Inlet Air Filter	1
olt	4	451	Nozzle Assembly	1	900	Pump Module	1





L305

DESCRIPTIONS

Description	L305 Qty	Pos. No.	Description	L305 Qty	Pos. No.	Description	L305 Qty	Pos. No.	Description	L305 Qty
Cylinder	1	159-2	Exhaust valve washer	4	265	Allen bolt	4	450	Float	1
Motor	1	159-3	Exhaust valve spring	4	266	Spring Lock washer	4	451	Nozzle Assembly	1
Sleeve, Bearing	4	159-4	Exhaust valve plate	4	300	Motor mounting bracket	1	451.1	O-Ring for Nozzle Assembly	1
Flange	3	159-5	Exhaust valve lock nut	4	301	Stud	3	452	Bolt	2
End plate	1	159-6	Exhaust valve seat plate	4	302	Spring Lock washer	3	453	Bolt for banjo fitting	1
End plate	1	163	Allen bolt	2	303	Hex nut	3	454	Banjo fitting	1
Sealing ring	2	164	Sealing ring	2	310	Coupling set (310 ~313)	1	454S	Sealing ring for 454	2
Shaft seal	2	168	O-Ring, Valve cover plate	1	311	Coupling Half, Pump Side	1	455	Oil Return tube	1
O-Ring, End plate	2	169	Valve cover plate	1	312	Connection Bolt with rubber boot	6	456	Elbow hydraulic fitting	1
Hexagon head screw	9	176	Hex nut	1	312.3	Rubber Boot	6	470*	BSLM hydraulic fitting	1
Spring Lock washer	9	177	Stud bolt	1	313	Coupling Half, Motor Side	1	470S*-1	Sealing ring for 470	1
Washer Pin	4	185	Gasket, Cylinder	1	314	Hexagon head screw for 50322B	10	470S*-2	Sealing ring for 470	1
Shaft key	1	186	Allen bolt	5	316	Set screw (Pump side)	2	471*	Oil tube(C)	1
Shaft key	1	187	Spring Lock washer	5	317	Set screw (Motor side)	2	473*	Fitting	1
Oil sump	1	189	Stud	2	320	Spacer for fan	1	474*	Gas ballast	1
Sheet metal baffle	1	190	Spring Lock washer	2	321	Pump shaft end fan	1	477*	Ball valve	1
Oil sight glass	1	191	Hex nut	2	322	Motor shaft end fan for IEC Motor	1	480*	Gas Ballast Kit	1
Gasket, Oil sight glass	1	205	Side cover plate	1	322	Motor shaft end fan for IEC/ NEMA Motor	1	490	Gasket Kit	1
Plug, Oil fill	1	206	Gasket, Side cover plate	1	325	Washer, Spring lock	1	500	Maintenance Kit	1
O-Ring, Oil fill plug	1	207	Allen bolt	12	326	Washer, plain	1	510	Conversion kit, L type	1
Plug, Oil drain	1	208	Sealing ring	12	327	Hexagon bolt	1	520	Conversion kit, N Type	1
O-Ring, Oil drain plug	1	219	Straight hydraulic fitting	2	341	Hexagon head screw	3	530	Conversion kit, NM Type	1
Threaded fitting	1	220	BLM hydraulic fitting	1	345	Fan Cover	1	540	Conversion Kit, F type (with GB Kit)	1
Oil filter	1	221	BSLM hydraulic fitting	2	359	Allen Bolt	4	541	Conversion Kit, F type (w/o GB Kit)	1
Oil sump cover plate	1	221S-1	Sealing Ring for 221	2	360	Allen Bolt	4	550	Inlet Check Valve Kit	1
Gasket, Oil sump cover	1	221S-2	Sealing Ring for 221	2	390	Adapter for eye bolt	1	600	Motor (NEMA)	1
Allen bolt	4	222	BSLM Hydraulic fitting	1	391	Eye bolt	1	600.3	Motor Fan (NEMA)	1
Sealing ring	4	222S	Sealing Ring	2	392	Spring Lock washer	1	600.4	Motor Fan Cover (NEMA)	1
Filter bracket	1	223	Elbow hydraulic fitting	1	393	Hexagon head screw	1	601	Allen Bolt (NEMA)	4
Exhaust filter	4	224	BLM hydraulic fitting	1	400	Motor (IEC)-50Hz	1	602	Spring lock washer(NEMA)	4
O-Ring, Exhaust filter	4	230	Oil tube (A-1)	1	400	Motor (IEC)-60Hz	1	610	Motor Mounting Flange adapter (NEMA)	1
Filter spring	4	231	Oil tube (B-1)	1	400,3	Motor Fan (IEC)	1	612B	Coupling set (311 + 312 + 613), (NEMA)	1
Notched cheese head screw	4	232	Oil tube (B-2)	1	400,4	Motor Fan Cover (IEC)	1	613B	Coupling half, Motor side (NEMA)	1
Gasket, Service cover	1	234	Oil tube (B-3)	1	401	Hexagon head screw	4	622	Motor Shaft End Fan for Nema motor	1
Sealing ring	2	240	Cooling spiral Coil	1	402	Spring Lock washer	4	623	Collar for fan(# 622), for NEMA motor	1

Allen bolt	2	241	Radiator	1	415	Hex nut	1	623	Collar for fan(# 622), for NEMA motor	1
Service cover	1	242	Cover (front), radiator	1	416	Slotted set screw	1	634	Terminal board (NEMA)	1
Allen bolt	4	243	Cover (rear), radiator	1	417	Slotted set screw	1	760	Temperature Switch	1
Gasket, Separator cover	1	250	Inlet flange, Lower housing	1	418	Slotted set screw	1	762	Plug	1
Separator cover plate	1	251	Check valve plate	1	421	Rubber foot	3	764	Nipple	1
Sealing ring	4	252	Check valve guide	1	425	Washer	1	765	Level switch	1
Perforated metal screen	1	253	O-Ring, Check valve plate	1	426	Bracket for Rubber foot	1	766	Level switch housing	1
Strainer, baffle	1	254	Check valve spring	1	427	Allen bolt	2			
Perforated metal screen	1	255	O-Ring, Inlet part	2	430	Name plate	1			
Exhaust valve ass'y (159.1~ 159.6)	4	260	Inlet flange , Upper housing	1	433	Terminal board	1	800	Inlet Air Filter	1
Exhaust valve fixed bolt	4	261	Inlet screen (conical)	1	434	Rubber gasket	1	900	Pump Module	1

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